Hydrogen Generation by Electrochemical Reforming of Alcohols

M. Bellini, ^a J. Mahmoudian, ^b H.A. Miller, ^a M.G. Folliero, ^a M.V. Pagliaro, ^{a,c} A. Marchionni, ^a J. Filippi, ^a W. Oberhauser, ^a A. Lavacchi, ^a F. Vizza. ^a

marco.bellini@iccom.cnr.it

1,3-propanediol

pathway **b**

allyl alcohol

acrylate

pathway a

3-hydroxy-propanate

^a Istituto di Chimica dei Composti Organometallici - Consiglio Nazionale delle Ricerche (ICCOM-CNR). Via Madonna del piano 10, 50019, Sesto Fiorentino (Firenze), Italy.

^b Department of Industrial Engineering, Università degli Studi di Firenze (DIEF). Via di Santa Marta 3, 50139 Firenze, Italy.

^c Università degli Studi di Siena, Dipertimento di Chimica e Farmacia, Via Aldo Moro 2, 53100 Siena, Italy.



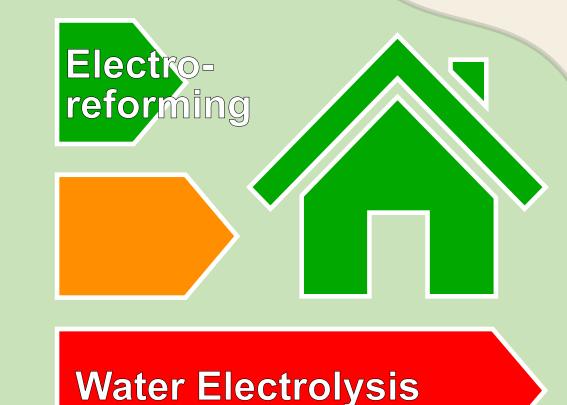






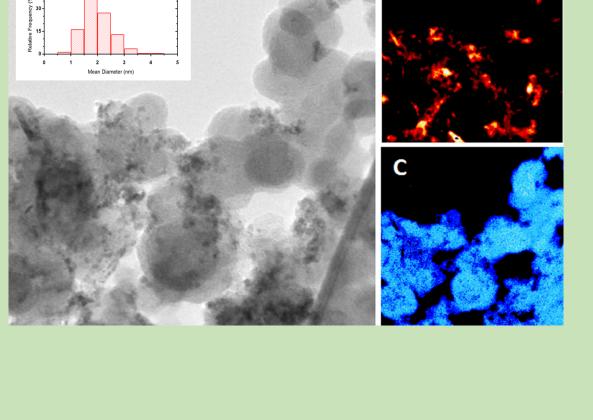
Objectives

Electrochemical reforming or electroreforming is a thechnology that combines the production of valuable chemicals from biomass derived starting materials (alcohols) with the production of clean hydrogen at temperature and atmospheric pressure. [1] Hydrogen production occurs at energy costs of less then half (20 kWh kg⁻¹_{H₂}) when compared to the state of the art water electrolysis (60 kWh kg⁻¹_{H₂}) ^[2]. Of high interest is the formation of partially oxidized



intermediates from the alcohols fuel because these compounds are industrial intermediates in cosmetics or polymer industries.

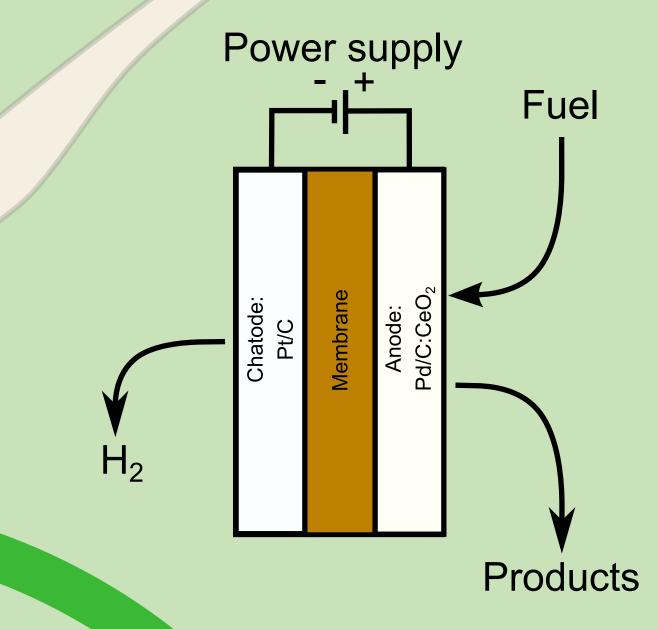
The architecture of the anodic electrocatalyst, the potentials applied to the cell and the operating temeprature play a crucial role in driving the selectivity of the alcohol oxidation to chemicals. Here we report a palladium-ceria based anode for the selective conversion of the biomass derived 1,3-propanediol into



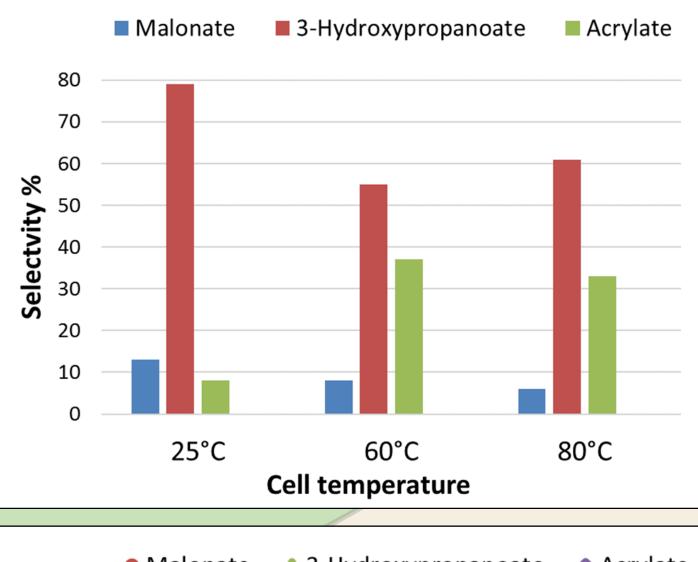
The anode was synthetised following a procedure previously reported in iterature [3] and was characterized by TEM images coupled with ESI maps. The anode morphological characterization was complete by XRPD and physisorption analysis.

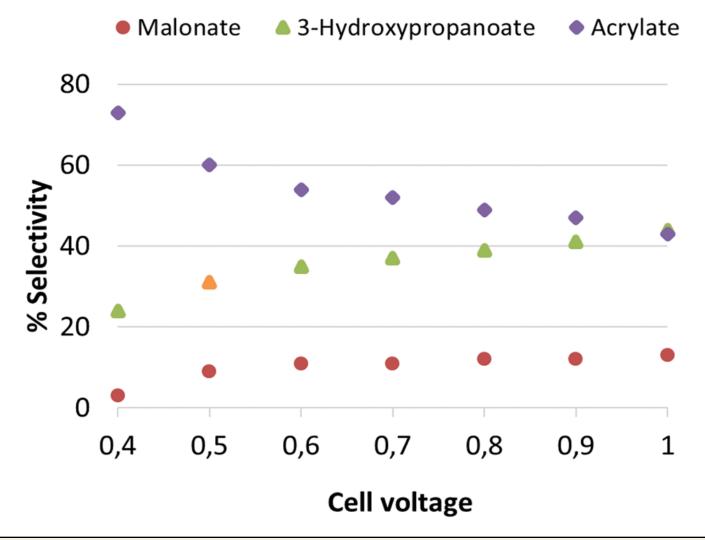
Methods

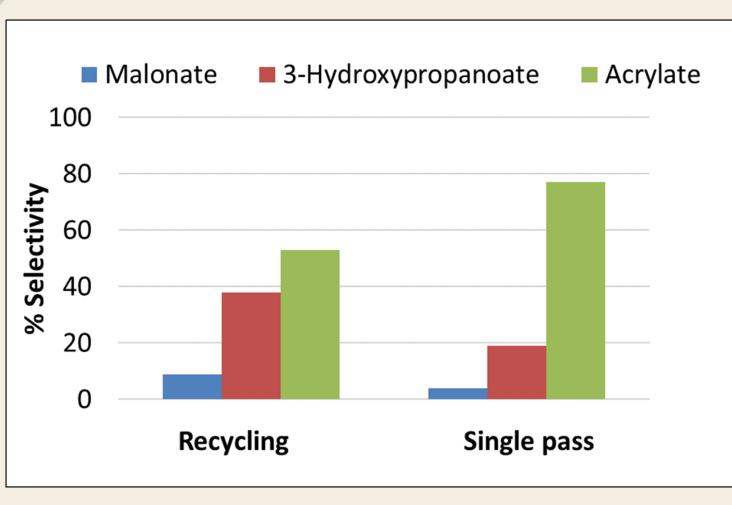
A complete electroreformer was set up with a MEA (Membrane Electrode Assembly) composed by a 5 cm² Pd (10%)/C:CeO₂ anode (1 mgp_d cm⁻²), a Fumatech anion exhange membrane (Fumasep) and a 5 cm² commercial Pt (40%)/C cathode (0.44 mgPt cm⁻²). The cell was fed by a presitalthic pump (1mL min⁻¹ fuel flow) with a 1,3-propanediol 2M KOH aqueous solution.

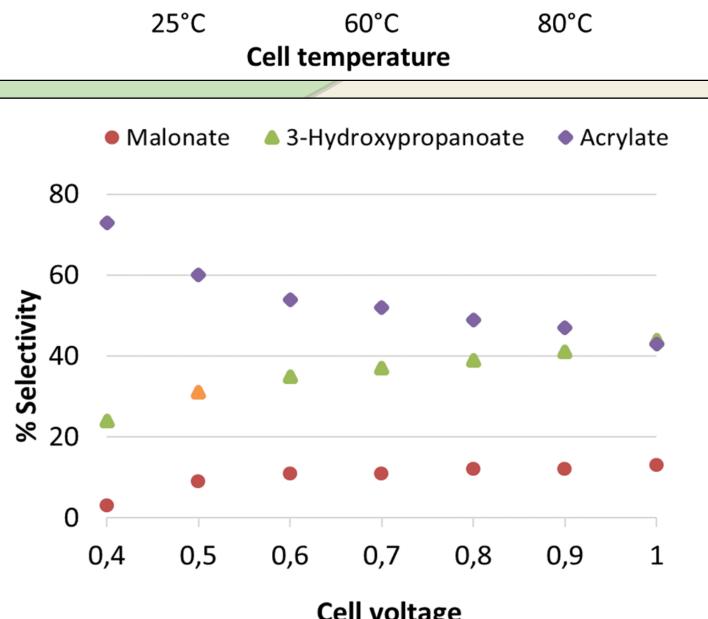


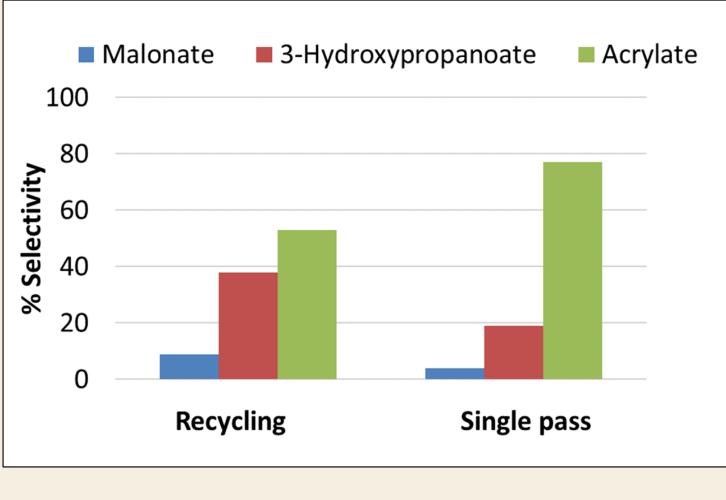
Results



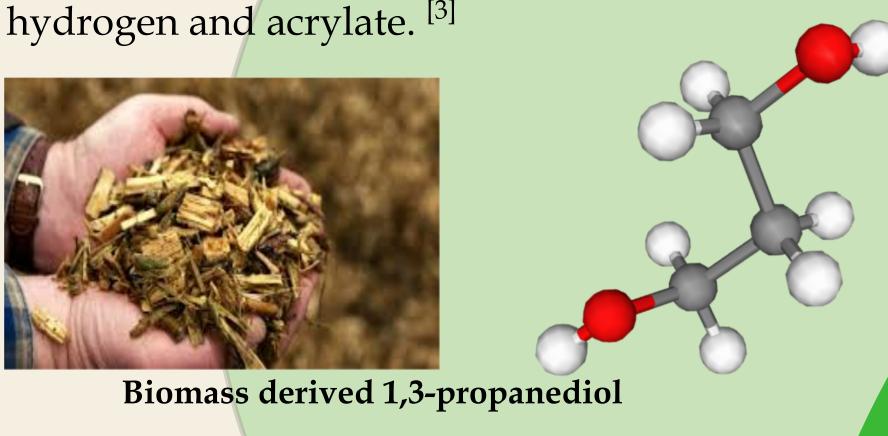






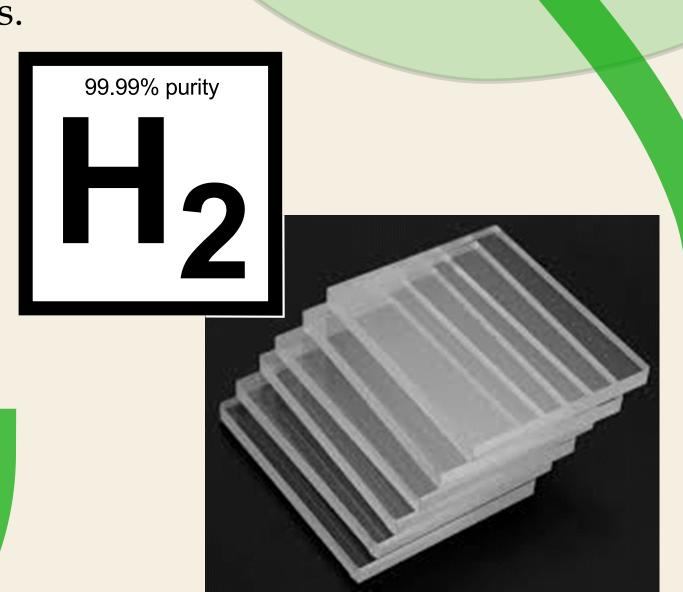


To drive the selectivity of 1,3-propanediol oxidation to acrylate, several processes parameters were modified. Cell temperature, cell potential and flow regime have an influence on the process



Conclusions

preliminar study demonstrated the feasibility of hydrogen and acrylate production using the electroreforming of 1,3-propanediol, an alcohol that currently is produced from biomass derived glycerol and glucose and hence it is a renewable source. In order for the process to be a practical alternative to current petrolchemical technologies, the selectivity for the formation of acrylate compared to the other main oxidation products, 3-hydroxy-propanate and malonate, must be optimized and this goal can be achieved by tuning the process conditions.



Contemporanous production of hydrogen and chemicals from the exploitation of biomass derived feedstoks

malonate

selectivity: the highest selectivity for potassium acrylate was obtained

at 80°C and 400 mV in single pass mode.